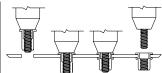
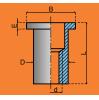
C845 Rivnut[®] Hand Tool





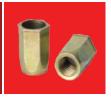












Rivnut: (one piece) tublar rivet with internal threads, blind installation provides clean threads for screw attachments

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OPERATING INSTRUCTIONS

Lubricate 5/8" Jackscrew threads before use

Wrench Type Rivnut Fastener Headers are available for Rivnuts with the following thread sizes: 6-32, 8-32, 10-32, 10-24, 12-24, 1/4-20, 1/4-28 Metric sizes M3, M4, M5 & M6



Engage all threads of the Rivnut Fastener on the pull up stud. Advance anvil until it is tight on head of Rivnut. Insert Rivnut in hole.

2

Place Hex Wrench in socket of jackscrew & hold stationary. Turn Hex Nut in counter clockwise direction with a wrench while holding tool at right angles to the work.

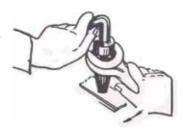


Turn nut the required number of turns - or until firm resistance indicates complete upset of the Rivnut. (a box end ratchet wrench will speed up this operation.)

| | Approx. Turns Required to Upset | |
|----------------------|---------------------------------|--------------|
| <u>Rivnut Thread</u> | in Min. Grip | in Max. Grip |
| No. 6 & M3 | 1-1/4 | 1/2 |
| No. 8 & M4 | 1-1/2 | 3/4 |
| No. 10 & M5 | 1-3/4 | 1 |
| No. 12 | 2 | 1-1/4 |
| 1/4" & M6 | 2-1/4 | 1-1/2 |

4

Break nut loose with clockwise movement. Remove both wrenches from the tool





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