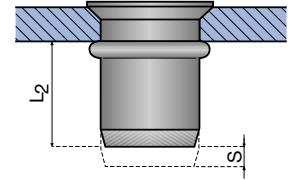
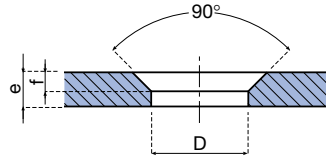
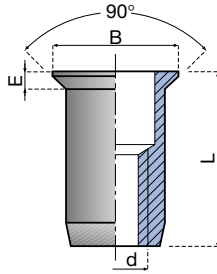


## RIVKLE® Stainless steel blind rivet nuts

### Round body, plain, countersunk head

Typ 233 18



### Advantages:

- very small head projection
- high crimping force
- high corrosion resistance
- screw length can be varied
- suitable for use in the food processing industry

d	Thickness e	Hole D <sup>+01</sup> /0	f	B	E	S*	L	L <sub>2</sub> *	B 70 201 Product code
M4	1,30 – 1,75	6	1,3	8	1,4	S = 4,5-e	9,2	6,8	2331 804 0175
	1,75 – 2,50	6	1,3	8	1,4	S = 5,3-e	10,0	6,8	2331 804 0250
	2,50 – 3,25	6	1,3	8	1,4	S = 6-e	10,8	6,8	2331 804 0325
M5	1,50 – 2,00	7	1,5	9,6	1,6	S = 4,8-e	11,6	8,8	2331 805 0200
	2,00 – 3,00	7	1,5	9,6	1,6	S = 5,8-e	12,7	8,8	2331 805 0300
	3,00 – 4,00	7	1,5	9,6	1,6	S = 6,8-e	13,8	8,8	2331 805 0400
M6	1,50 – 3,00	9	1,5	11,7	1,6	S = 5-e	15,0	11,2	2331 806 0300
	3,00 – 4,50	9	1,5	11,7	1,6	S = 6,5-e	16,6	11,2	2331 806 0450
	4,50 – 6,00	9	1,5	11,7	1,6	S = 8-e	18,2	11,2	2331 806 0600
M8	1,50 – 3,00	11	1,5	13,5	1,6	S = 4,8-e	16,5	12,2	2331 808 0300
	3,00 – 4,50	11	1,5	13,5	1,6	S = 6,3-e	18,1	12,2	2331 808 0450
	4,50 – 6,00	11	1,5	13,5	1,6	S = 7,8-e	19,7	12,2	2331 808 0600
M10	1,50 – 3,00	13	1,5	15,5	1,6	S = 5,2-e	20,4	16,2	2331 810 0300
	3,00 – 4,50	13	1,5	15,5	1,6	S = 6,7-e	22,0	16,2	2331 810 0450
	4,50 – 6,00	13	1,5	15,5	1,6	S = 8,2-e	23,6	16,2	2331 810 0600

\* Dimensions S and L<sub>2</sub> are indicative values. The difference in length S depends on the material thickness and is used as the setting tool stroke.

Note: Countersink angle 90°. The optimum countersink depth f is slightly less than E.

Dimensions in mm.

Other dimensions and variants can be supplied on request.

RIVKLE® plus, steel

RIVKLE® steel

RIVKLE® stainless steel

RIVKLE® aluminium

RIVKLE® blind rivet nuts, steel

Special designs