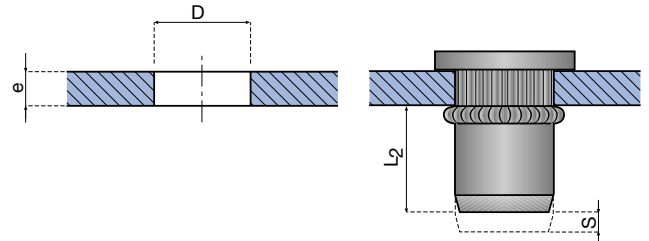
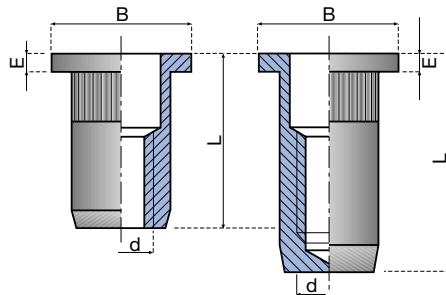


**RIVKLE® Steel blind rivet nuts/
Extending the RIVKLE® plus range**

Round body, linear knurls in grip range, flat head

Types 233 07 open and 233 27 closed



Advantages:

- increased turning resistance
- suitable for soft components (aluminium, plastic,...)
- high crimping force
- screw length can be varied (open end)
- splash-proof (closed end)

For the products shown in Blue we recommend the use of **RIVKLE® plus 233 07**, page 14.

d	Thickness e	Hole D ^{+01/0}	B	E	S*	Open B 70 300			Closed B 70 300		
						L	L ₂ *	Product code	L	L ₂ *	Product code
M3	0.75 – 1.00	5	7	1.0	S = 2.2-e	8.8	6.0	2330 703 0100	13.1	10.3	2332 703 0100
	1.00 – 1.75	5	7	1.0	S = 3-e	9.6	6.0	2330 703 0175	13.9	10.3	2332 703 0175
	1.75 – 2.50	5	7	1.0	S = 3.7-e	10.4	6.0	2330 703 0250	14.7	10.3	2332 703 0250
	2.50 – 3.25	5	7	1.0	S = 4.6-e	11.2	6.0	2330 703 0325	15.5	10.3	2332 703 0325
M4	0.75 – 1.00	6	8	1.0	S = 2.2-e	9.2	6.3	2330 704 0100	14.2	11.3	2332 704 0100
	1.00 – 1.75	6	8	1.0	S = 3-e	10.0	6.3	2330 704 0175	15.0	11.3	2332 704 0175
	1.75 – 2.50	6	8	1.0	S = 3.7-e	10.8	6.3	2330 704 0250	15.8	11.3	2332 704 0250
	2.50 – 3.25	6	8	1.0	S = 4.6-e	11.6	6.3	2330 704 0325	16.6	11.3	2332 704 0325
M5	0.50 – 1.00	7	10**	1.0	S = 3-e	12.0	8.0	2330 705 0010	17.6	14.6	2332 705 0100
	1.00 – 2.00	7	10**	1.0	S = 4-e	13.0	8.0	2330 705 0020	18.7	14.6	2332 705 0200
	2.00 – 3.00	7	10**	1.0	S = 5-e	14.0	8.0	2330 705 0030	19.8	14.6	2332 705 0300
	3.00 – 4.00	7	10**	1.0	S = 6-e	15.0	8.0	2330 705 0040	20.9	14.6	2332 705 0400
M6	0.70 – 1.50	9	13**	1.5	S = 3.5-e	14.5	10.0	2330 706 0015	22.0	17.0	2332 706 0150
	1.50 – 3.00	9	13**	1.5	S = 5-e	16.0	10.0	2330 706 0030	23.6	17.0	2332 706 0300
	3.00 – 4.50	9	13**	1.5	S = 6.5-e	17.5	10.0	2330 706 0045	25.2	17.0	2332 706 0450
M8	1.00 – 2.00	11	16**	1.5	S = 5-e	17.0	10.8	2330 708 0020	25.0	18.8	2332 708 0200
	2.00 – 3.50	11	16**	1.5	S = 6.5-e	18.5	10.8	2330 708 0035	26.5	18.8	2332 708 0350
	3.50 – 5.00	11	16**	1.5	S = 8-e	20.0	10.8	2330 708 0050	28.0	18.8	2332 708 0500
M10	1.00 – 1.50	13	16	2.0	S = 4.5-e	20.8	15.0	2330 710 0150	30.7	24.9	2332 710 0150
	1.50 – 3.00	13	16	2.0	S = 6-e	22.4	15.0	2330 710 0300	32.3	24.9	2332 710 0300
	3.00 – 4.50	13	16	2.0	S = 7.5-e	24.0	15.0	2330 710 0450	33.9	24.9	2332 710 0450
	4.50 – 6.00	13	16	2.0	S = 9-e	25.6	15.0	2330 710 0600	35.5	24.9	2332 710 0600

* Dimensions S and L₂ are indicative values. The difference in length S depends on the material thickness and is used as the setting tool stroke.

** 9 mm in 23327 M5 (closed), 11 mm in 23327 M6 (closed), 14 mm in 23327 M8 (closed).

Dimensions in mm.

Surface treatment: 8µ zinc plated + yellow passivated.

Other dimensions and variants can be supplied on request.

RIVKLE® plus, steel

RIVKLE® steel

RIVKLE® stainless steel

RIVKLE® aluminium

RIVKLE® blind rivet nuts, steel

Special designs